



**Gujarat Cooperative Milk Marketing Federation Ltd, Anand
Amulfed Dairy (Previously known as AmulFed Dairy)**

Plot No. 35, Nr. Indira Bridge,
Ahmedabad-Gandhinagar Highway
Village: Bhat, Dist: Gandhinagar
Gujarat, India-382428

Request for Bid (RFB) for “Purchase of 5KL insulated tank for storage of Milk at AmulFed dairy,
Gandhinagar” as per given scope of work.

AFD: PUR: ENQ: 2025: 715





AMULFED DAIRY

(A Unit of Gujarat Co-operative Milk Marketing Limited)
Plot No. 35, Near Indira Bridge, Ahmedabad-Gandhinagar Highway
Village - Bhat, Dist - Gandhinagar - 382428
Phone: +91-79-3969055/56 Fax: +91-79-3969059

We invite online bids from eligible bidders as per the scope of supply mentioned in the Inquiry.

Bid Reference	AFD: PUR: ENQ: 2025: 715
Bid Start	Starts from 20/10/2025
Technica Bid Submission	Technical Submission up to 03/11/2025 before 6.00 PM
Last Date for commercial Bid Submission	10/11/2025 before 4.00 PM
Completion period	2.5 months

Procedure to participate in above inquiry:

- 1) All the interested bidders have to participate in the inquiry through our purchase portal by registering your firm as a new vendor (if your firm already have registration in our PP, then you have to login to your account and request AFD to send RFQ).
- 2) Interested bidders have to registered your firm in our Purchase portal.
 - a. Website for our portal is as >>>: <http://afdpurchase.amul.in/>
- 3) Offer through mail/hardcopy are not accepted and stand for rejection, your competitive bids should be submitted through our online portal only.
- 4) Detail technical specification as per Annexure-I for your reference.
- 5) Interested bidders have to submit their technical specification/detail first, only after technical evaluation/approval, bidders will be invited for submission of commercial bid.
- 6) Submitted commercial bid were open in presence of bidder's representative/ through online meeting.

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AmulFed Dairy (A unit of GCMMF Ltd), at its sole discretion and without assigning any reason thereof, reserves the right to accept and / or reject the whole or part of any or all the bids received.

Validity:

The offer should be valid for 120 days from the date of Bid opening.

Contact details: For any techno-commercial query you may contact Yogendra Sodha (7046036777), or (E-mail- yogendra.sodha@amul.coop, bhargav.kanabar@amul.coop) of Purchase department.

Technical Specification for 5KL TANK

Sr. No.	Technical Parameter	AFD Specification
1	CAPACITY	5kl
2	Constructional Features	Double Wall, Insulated
3	Slope	Conical
4	Metal Contact	Ms-Galvenized Spray Stiffners
5	Finish	Ground Smooth, 150 Grits
6	Inner Cylindrical body	Conical Top-2.0MM, Conical Bottom-2.0MM, Inner Shall-2.0MM
7	Outer Cylindrical Body	Outer Shell Top Cone -2MM, Outer Cylindrical Shell-2MM, Outer Bottom-2MM,
8	Insulation	Temp. of product in full volume shall not drop more than 1°C in 24 Hrs
9	Outlet	Cup Type outlet of 51mm
10	Inlet from top	No foam Inlet size 51mm (Near Level transmitter space)
8	Air Vent	D-300mm
9	Man-way	Round Shape, D-450mm , Leak Proof Hinged
10	Light Glass	SS Glass Assly. , Toughened Glass, 24V 100Watts LED bulb
11	Sight Glass	Near light Glass Assly.,Read Easily from lower Level to Higher Level.
12	Agitator	On Top with gearedmotor, RPM and Power need suitable, Frame Type (For curd breaking),With SS Coupler. Product spec fat/snf/sugar/ts (1.7/9/7.5/18.5)
13	Spray Ball	Rotary Type,On Conical Top
14	Sampling Cock	Sutable (near bottom side)
15	Thermo well	350 mm long, Inclined
16	Drain Hole	one or more drain holes at the lowest point
17	Lifting Lugs	SS-304, 4Nos.
18	Anchor Points	Anchor points, pipes and sockets shall be provided on the top
19	Ladder	38mm and 25mm pipes SS 304 of 450MM width
20	Platforms	2MM Chaqured plate
21	High level & low level port	1/2" BSP
22	Level transmission provision	DN 65 ,LT flange required at bottom level to display minimum QTY .
23	Sanitiser stand	Require
24	Motor	SEW/Nord
25	Agitator protection	Vertical agitaor shall be protected by safety cup to avoid any lubrication splashing on shaft inside tank. Agitator coupling shall be protected by removable sieve
26	Agitator blade	Shall be welded and no bolt require in agitator
27	Dimention	Bidder to send GA drawing at the time of bid, Bidder to approve GAD before fabrication