

AmulFed Dairy

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(Previously Known as Mother Dairy, Gandhinagar)



**Gujarat Cooperative Milk Marketing Federation Ltd, Anand
AmulFed Dairy (Previously known as Mother Dairy)**

Plot No. 35, Nr. Indira Bridge,
Ahmedabad-Gandhinagar Highway
Village: Bhat, Dist: Gandhinagar
Gujarat, India-382428

ENQUIRY FOR PURCHASE OF STRETCH WRAPPING MACHINE AT AFD

AFD: PUR: ENQ: 2026: 214



We are looking to procure a **stretch wrapping machine** for our **FPS Section** at **AmulFed Dairy, Gandhinagar**. You are requested to submit your best offer along with technical specifications for a suitable laser printer that meets the following general requirements. Your offer should be based on following considerations & as per enclosed annexures:

Inquiry Reference	AFD: PUR: ENQ: 2026: 214
Inquiry Start	31.03.2026
Last date for Vendor Registration on Purchase portal	10.04.2026 (16:00 hrs)
Last date of technical bid Submission	13.04.2026 (16:00 hrs)
Last date of commercial bid Submission	17.04.2026 (16:00 hrs)

1. Procedure to participate in above inquiry:

- 1) All the interested bidders have to participate in the tender through our purchase portal by registering your firm as a new vendor (if your firm already have registration in our Purchase Portal, then you have to login to your account and request AFD to send RFQ).
- 2) Interested bidders have to register your firm in our Purchase portal.
 - a. Website for our portal is as >>>: <http://afdpurchase.amul.in/>
- 3) Offer through mail/hardcopy are not accepted and stand for rejection, your competitive bids should be submitted through our online portal only.
- 4) Interested bidders have to submit their technical specification/detail first, only after technical evaluation/approval, bidders will be invited for submission of commercial bid.
- 5) Submitted commercial bid were open on mentioned due date and time in online /presence of bidder's representative.

2. Submission & Opening of Bids

- This is a two stage bid.
- All the bidders shall submit the bids through online platform
 - Phase-I - Technical bid: Should be submitted as per the described date and time. The technical bid shall contain all the details except for the price.
 - Phase- II- Only technical qualified/Successful Bidders invited to submit their commercial bid through online portal.
- Deviation sheet needs to be submitted separately and with justification of offered item/feature.

3. Rights Reserved by AFD

- AmulFed Dairy, Gandhinagar at all its sole discretion and without assigning any reason thereof, reserves the right to accept and/or reject the whole or part of any or all the bids received.

4. Validity

- The offer should must be valid for 90 days from the last date of bid submission.

5. Delivery Address:

AmulFed Dairy (A unit of GCMMFL)
Plot no. 35, Near Indira bridge,
Village – Bhat, Gandhinagar , Gujarat - 382428

6. General Terms and Conditions for the Inquiry:

- 1) Commercial offer through e-mail is not accepted and stand for rejection. Your competitive bid should be submitted in purchase portal only.
- 2) The price should be quoted on F.O.R basis inclusive of packing and forwarding, freight etc. However, if it is separate, it should be clearly mentioned in the quotation. Taxes /GST will be extra at actual and should be mentioned clearly.
- 3) Bidder are abide by & bound to follow all the terms, conditions mentioned here in this Enquiry.
- 4) All pages of enquiry including rate form must be signed & sealed by bidder which are considered as your acceptance for all rates, terms & conditions mentioned in enquiry.
- 5) Management reserves the rights to accept or reject the any / all offers submitted by bidders, without assigning any reasons. Management decision in these regards would be considered as final and no complaints will be entertained. No telephonic/personal follow-up from your side will be entertained. Canvassing in any form may lead to disqualification.
- 6) Offer which are incomplete or not meeting the conditions or only for part items, are liable for rejections.
- 7) It is not binding on us to accept lowest offer.
- 8) The final supplier will be the combined decision of our technical team and management and no reason of final selection will be conveyed to any bidder.
- 9) Realistic earliest delivery period should be indicated.
- 10) **If requires, we can arrange reverse auction.**
- 11) We are ISO 9001:2000 and ISO 14001 certified unit. We follow eco-friendly processes in our factory and expect the same to be followed in your company.
- 12) The machine must be suitable for high-speed, continuous operation in a packaging environment.
- 13) Vendor shall deliver, install, and commission the machine at the designated location.
- 14) The vendor must coordinate with our technical and user department for smooth installation.
- 15) A successful trial run must be conducted in the presence of user representatives.
- 16) Necessary mounting brackets or fixtures (if required) should be provided by the vendor.
- 17) The vendor must provide basic operational and maintenance training to designated staff.
- 18) User manuals, wiring diagrams, and installation guides must be provided in hard and soft copy.
- 19) The machine should be covered under a minimum 1-year warranty from the date of successful commissioning.
- 20) Vendor must provide prompt technical support in case of any issues post-installation.
- 21) Details of local service support and contact person should be provided.
- 22) Quotation must clearly specify:

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- ✓ Make and model of the machine
- ✓ Technical datasheet
- ✓ Lead time for delivery
- ✓ Pricing (with GST separately mentioned)
- ✓ Terms of payment
- ✓ Warranty period
- ✓ Validity of the offer

- 23)The machine must comply with relevant safety standards for industrial equipment.
- 24)Proper safety enclosures or shields must be included if required for operator protection.
- 25)The quotation must clearly specify the basic price of the equipment along with the cost for one (1) years of warranty coverage.
- 26)Please specify all additional charges clearly in the quotation.
- 27)The vendor will have to abide by the directives of the AmulFed Dairy with regard to conduct and movement of his workmen in AmulFed Dairy premises.
- 28)The vendor has to remove and replace forthwith such of the workers who are found to be undesirable by the AmulFed Dairy. The Vendor shall be solely responsible for the acts of omission and commission of his workmen deployed for carrying out this work and shall indemnify the AmulFed Dairy against any damage to property and injury to limbs and loss of life of person(s) arising out of negligence and carelessness on the part of his workmen while carrying out his work and the cost of such damage/loss shall be recovered from the vendor.
- 29)The vendor will be responsible for any Govt. rules and laws applicable in connection with their workmen and AmulFed Dairy will not be responsible for the same.
- 30)Any dispute between the vendor and the AmulFed Dairy will be settled by mutual discussion only and the decision of the General Manger of AmulFed Dairy shall be final and binding on both the parties. In case a legal settlement is resorted to as a last refuge, the jurisdiction of such settlement will be Ahmedabad only.
- 31)Management reserves the rights to accept or reject any/ all bids offered by bidders, without assigning any reasons. Management decision in this regard would be considered as final and binding to all. No further communications/ complaints will be entertained in this matter.
- 32)Parties/ Vendors, which were blacklisted by AmulFed Dairy earlier, shall not be considered for awarding contract. If it comes to knowledge of AmulFed Dairy that such blacklisted Parties/ Vendors have submitted offers by other names, their bid shall not be considered and shall be rejected summarily without assigning any reason.
- 33)AFD strictly prohibit use of Tobacco in dairy premises in any form. Such acts will be strictly penalized @ Rs. 5000/- per act along with to permanent no entry to the driver, cleaner or any of your workers identified.
- 34)AmulFed Dairy reserves the right to terminate the contract without assigning any reason. Decision of General Manager- AmulFed Dairy shall be final and binding to all.

Contact person- Tejas Soni

Contact no: - 73595 54777

Email Id: tejas.soni@amul.coop / bhargav.kanabar@amul.coop

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Thanking you.

Encl : Annexure: A (Technical Specifications), Annexure B (Rate Format)

Annexure A: Technical Specification

AFD: PUR: ENQ: 2026: 214

The scope of work covers SITC of Stretch Wrapping Machine, which will be used for pallet wrapping at FPS docks. The basic specifications required are as below:

SN	SPECIFICATION	TECHNICAL REQUIREMENTS
1	Max. Pallet Weight	1500 kg
2	Max. Pallet Size	1200 mm x 1200 mm x 2000 mm
3	Wrapping Height	2000 mm - 2400 mm
4	Turntable Diameter	1500 mm - 1650 mm (standard)
5	Turntable Speed	1 - 20 RPM (variable/adjustable)
6	Pre-stretch Ratio	50% - 400% (motorized power pre-stretch)
7	Film Type	LLDPE Stretch Film (Width: 500mm, Thickness: 40-70 μ)
8	Width of film	500 mm
9	Thickness of film	45-90 Micron
10	Maximum film diameter	250 mm
11	Film spool core ID	75-80 mm
12	Film Roll weight Max Net	15 - 18 kg
13	Film Roll weight Max Gross	15.9 - 18.9 kg
14	Power Supply	220-240V, Single Phase, 50/60 Hz
15	Installed Power	1.5 kW - 3.5 kW
16	Machine Weight	750 kg - 900 kg
17	Control System	PLC Control with touch screen/digital display, Preferred SIEMENS/Allen Bradley
18	Film Carriage/Stretching Device	Powered pre-stretch system for high-efficiency film usage
19	Safety Features	Soft Start/Stop, emergency stop button, safety photo eye for height detection, and carriage protection
20	Performance Speed	Capable of 20-30 pallets per hour Preference will be given to higher speed if other criteria matched.
21	Optional Add-ons	Top press platen (for stability), loading ramp, and low-profile turntable

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22	Turn table height	50-100 mm
23	Revolving Rollers Speed	Variable through VFD
24	Film roll traverse Speed	Variable through VFD
25	Overlap pitch	Variable
26	Reel width detection	Automatic
27	Noise	≤ 75DB
28	Surrounding / Ambient	humidity≤98%, temperature-10°C~50°C OR Suitable as per Indian atmosphere
29	Warranty	Minimum 18 Months. Negotiable But priority may be given to higher warranty if other criteria matched.
30	Special Remark:	No aluminum parts or roller to be used.
		If anywhere chain us used there should be chain tightening arrangement or Ideler wheel to tight the chain.
		Critical Spares to be supplied with machine for one year after warranty.

-Bidder are requested to Visit AFD to understand scope of work and our requirement STRICTLY.

Delivery / site Address:

AmulFed Dairy
 Plot no. 35, Near Indira Bridge,
 Village BHAT,
 Gandhinagar -382428
 Gujarat

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Annexure B

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Rate Format for Supply of stretch Wrapping Machine at AmulFed dairy, Bhat and Gandhinagar

Name of Bidder / firm:

Sr. No	Particulars	Qty. (Ea)	Amount (Rs.)		
			Basic	GST	Total
1.1	SITC of Stretch Wrapping Machine (With 1-year Standard Warranty)	2			

Vendor's scope: Unloading, Erection, Installation & Commissioning

Warranty: 1-year standard warranty from installation

Delivery period: _____

Payment Terms: 30 days credit after successful installation of the machines.